

Alan Brown order for 6 " Little Samson with built-up wheels				
http://www.littlesamson.co.uk/6specimennoncastwheels.html				
	Cost £		Comments	Qty
Cast Iron				
1	Flywheel	196		1
2	Back hub centres	88		2
3	Back hub cover plates	79		2
4	Differential Centre	212		1
5	Final Drive Gear Ring	98		1
6	Differential bevels pinions with cast teeth.	197		2
7	Second Motion Centre	94		1
8	Second Motion Gear ring	88		1
9	Back Axle Tube	96		1
10	Crankshaft bearing bracket	68	pair	2
11	Second shaft bearing bracket	70	pair	2
12	Steering wheel	27		1
13	Cylinder	279		1
14	Cylinder liner	29		1
15	Cylinder covers, one of each	39		2
16	Trunk guide	97		1
17	Back axle driving boss	69		1
18	Brake drum	53		1
19	Brake hand wheel	18		1
20	Brake bracket (two castings)	38		2
21	Crankshaft gear blank, low gear	20		1
22	Crankshaft gear blank, high gear	31		1
23	Final drive pinion	29		1
24	Chimney base	65		1
25	Front fork top bracket	74		1
26	Front fork top bracket	31		1
27	Cylinder head standard	36		1
28	Valve chest cover	27		1
29	Smoke box door	61		1
30	Eccentric straps, set of three	72		3
31	Piston blank, each	11		1
32	Back wheel bushes	31		2
Total Cast Iron		2,423	2,423	42
From Solid (N/I Kit)				
	Front Hub			2
	Front Hub Covers			4
	Front Hub Bearings			2
				8
Total cast Iron				50
Spheriodal Graphite				

1	Crank shaft	115			
2	Front axle	101			
	Total Spheriodal Graphite	216		216	

	Gunmetal (Name plates lost wax)				
1	Round name ring for gear guard	32			
2	Valve chest cover name plate	28			
3	Motion plate works name plate	48			
	Total Name Plates Gunmetal	108		108	
	Laser Cutting,Steering Wormwheel,Chimney Cap (Brass Spinning)				
	Chimney cap	97			
	Rolled steel smokebox	72			
	Rolled taper chimney	91			
	Steering worm and worm wheel	86			
	CNC cut (mild steel) expansion link	38			
	Smoke box & reducing rings	72			
	Total Laser Cutting etc	456		456	
	Sand Cast Gunmetal				
1	Feed pump	89			
2	Feed pump clack box	77			
3	Material for plugs cocks (recommended)	27			
4	Feed pump glands fittings	25			
5	Boiler clack box, feedpump (includes cast elbow)	74			
6	Boiler clack box, injector(includes cast flanges)	55			
7	Safety valves, top, bottom and flange	59			
8	Pair of crankshaft mainbearings	56			
9	Crankshaft big end bearing	28			
10	Slide valve	24			
11	Set of four glands for cylinder	27			
	Total Sand Cast Gunmetal	541		541	
	With built up wheels				
	Grand Total			3,744	
	01223 893601 Look for a red golf estate.				
	http://www.littlesamson.co.uk/index.htm				
	Edward littlesamson@talktalk.net				
	House 38				
	Cambridge				
	CB21 4XD				

6" scale gear cutting				
The gear cutting is prices are as follows:				
C'shaft pinion low				
C'shaft pinion high				
2nd shaft low				
2nd shaft high				
Final drive pinion				
Final drive				
Total £510 (no VAT)				
http://www.bailey-steam.com/				
Bailey Steam Services				
info@bailey-steam.com				
colin.dix@bailey-steam.com				